

## ENGINEERING CHANGE NOTICE

|  |   |   |             |               |             |
|--|---|---|-------------|---------------|-------------|
| Date: 99.03.05   |   |   | ECN #: 165  |               |             |
| Project No.: 206-549   | Created By: CP                                | Checked By: <del>MA</del>                 |             |               |             |
| Project Name: 206/407 Console  | Approved By: <del>FE</del><br>(proj. manager) | Approved By:<br>(management if req'd) N/A |             |               |             |
| Description of Change:   |   |   |             |               |             |
| <p>Revised D206-547 to Rev F</p> <ul style="list-style-type: none"> <li>- add rivet</li> <li>- updated weld</li> </ul> <p>Revised D2709 to Rev B</p> <ul style="list-style-type: none"> <li>- removed weld ref, add template.</li> </ul> <p>Revised D2710 to Rev B</p> <ul style="list-style-type: none"> <li>- removed weld ref, add template.</li> </ul> |   |   |             |               |             |
| Notification/Acceptance  | Affected <input checked="" type="checkbox"/>  | Authorization                             |             |               |             |
| QA   | <input checked="" type="checkbox"/>           | NC 143      T9R 41020                     |             |               |             |
| Production   | <input checked="" type="checkbox"/>           |   |             |               |             |
| Planning   | <input checked="" type="checkbox"/>           |   |             |               |             |
| Marketing  | N/A   |   |             |               |             |
| Engineering Actions  | Yes   | No  | Responsible | To happen by: | Complete    |
| Update Blue File   |   | <input checked="" type="checkbox"/>       |             |               |             |
| Update Pink File   |   | <input checked="" type="checkbox"/>       |             |               |             |
| Update D-Part Master Binder  | <input checked="" type="checkbox"/>           |   | CP          | 99.03.05      | 99.03.05 CP |
| Update Grey Project Binder   | <input checked="" type="checkbox"/>           |   | CP          | 99.03.05      | 99.03.05 CP |
| Update DEO Binder  |   | <input checked="" type="checkbox"/>       |             |               |             |
| Update Master Document List  |   | <input checked="" type="checkbox"/>       |             |               |             |
| Update Drawing Approval Record   |   | <input checked="" type="checkbox"/>       |             |               |             |
| Notify TCA of Change   |   | <input checked="" type="checkbox"/>       |             |               |             |
| Notify FAA of Change   |   | <input checked="" type="checkbox"/>       |             |               |             |
| Notes:   |   |   |             |               |             |
| <ul style="list-style-type: none"> <li>- Update IPPs to reflect changes / new revision</li> <li>- check if templates exist, if not create them during next production run.</li> </ul> <p style="text-align: right;">( See Attached Notes )</p>   |   |   |             |               |             |

# ECN Notes

- When next D2710 Console rail made, if trimming required, make new DT8264 templates so that trimming is not required.
- When next D2709 Console rail made, make templates. DT8312 has been signed out for these templates (DT8312-1/1-21-31-4).
- IPPS:
  - D206-547-041 - Change #2 to "Cut D2024 Extrusion per templates DT8312-1/1-21-31-4"
  - & D407-547-045 - #3, Add "per dwg D2709"
  - Add ref to D2709 Rev B in title block.
- D206-547-043 - Change to "Cut D2024 Extrusion per templates DT8264-1/1-21-31-4"
- D407-547-047 - Change to "Grind Weld Relief Cham Fer per dwg D2710"
- Add ref to D2710 Rev B in title

## Update Pick Lists

|              | MS20470AD3-3 | AD3-4 |
|--------------|--------------|-------|
| D206-547-041 | 10           | 18    |
| -043         | 8            | 20    |
| -045         | 8            | 18    |
| -047         | 6            | 20    |